



Material - UNI X 2 CrNiMoN 22-5-3

Standard Specification for Seemless Steel Tubes for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - UNI X 2 CrNiMoN 22-5-3 Seemless Steel Tubes for Pressure Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Steel, Sheet, Plate and Strip

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.	Solution Annealing	
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	21.000 - 23.000		
Molybdenum	Mo %	2.500 - 3.500		
Nickel	Ni %	4.500 - 6.500		-
Nitrogen	N %	0.100 - 0.220	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	640 - 2730
-	-	-	Yield Strength in Mpa	445 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	50 min.
-	-	-	Hardness in HB	290 max.
-	-	-	Impac <mark>t in Joule</mark>	60 J @ RT

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
10216-5 EN 1.4462	BS	British	Tube		
1.4462	DIN	Germany	Steel,Bar and Rod		
1.4462	EN	European Union	Steel,Bar and Rod		
X2CrNiMoN22-5-3	AFNOR NF	France	Steel		
X2CrNiMoN22-5-3	DIN	Germany	Steel, Bar and Rod		
318 S 13	BS	British	Steel and Plate		
SUS 329J 3L	JIS	Japan	Steel, Sheet, Plate and Strip		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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